

Work Order ID 129096

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129096

Page 1

Item ID: D206-642-311BL Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15 Start Qty: 1.00 *1*

Required Date: 2/27/15 Req'd Qty: 1.00 *1*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr								
IIN-D206-642	Q								

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-311	CHG008							

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

B129091

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Item ID: D206-642-311BL Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube LH (Ael Blue)
 Start Date: 1/28/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/27/15 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-311								
	Location: <u>3515 002</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAG
06
9-05

15-04-15

MLJ 15-04-16

MLJ 15-04-16

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Work Order ID: 129096

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Parent Item: D206-642-311BL

***D206-642-311RI ***

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:J05.10.11Added D3429-1 per CHG004KJ/CP/JLM/EC
 IPP Rev:K 07-12-04 ECN 1080p DD verified by:ec
 IPP Rev:L 08-09-29 as per DSI9421 DD verified by:EC IPP Rev:M
 as per REV.N DD 10.04.19 verified by:EC IPP Rev:N 14.04.25
 ECN14-520 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D206-642-341

Manufactured No

110

Each

1.0000

1

1

D206-642-341

Replacement Skidtube, Low & High Gear with Standard Wearplates Fits LH or RH

129091

**

ET

15-04-14

Location

Loc Qty

Loc Code

FG070

1

120001

1

D206-648-013

Manufactured No

110

Each

9.0000

1

1

D206-648-013

Ground Handling Wheel Modification

**

DAS

ES

DAS
27
9-89

Location

Loc Qty

Loc Code

PKG013

9

115114

5

121960

4

ATTN: D3414-041 - BLUE

D2932-1

Manufactured No

110

Each

9.0000

1

1

D2932-1

206 Saddle Left Side

**

DAS
27
9-89

APR
DAS 1 4 2015

Location

Loc Qty

Loc Code

ST392

4

114490

4

ST396

4

121771

4

ST403

1

125650

1

BLUE

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Parent Item: D206-642-311BL

***D206-642-311RI ***

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D2933-1

Manufactured No

110

Each

9.0000

1

1

D2933-1

206 Saddle Left

DAS

DAS

27

03

9-89

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

ST389

4

114491

4

ST396

5

119649

1

121863

3

125651

1

BLUE

D2938-1

Manufactured No

110

Each

11.0000

1

1

D2938-1

206 Saddle Left Side

DAS

DAS

27

03

9-89

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

ST390

6

114492

6

ST395

4

120542

1

123733

3

ST403

1

125652

1

BLUE

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Work Order ID: 129096

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Parent Item: D206-642-311BL

***D206-642-311BL ***

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D2939-1

Manufactured No

110

Each

10.0000

1

1

DAS

DAS

27

06

9-89

9-89

APR 14 2015

D2939-1

206 Saddle Left Side

DAS
28
9-89

Location

Loc Qty

Loc Code

ST391

4

114494

4

ST395

5

120180

1

122916

4

ST403

1

125653

1

BLUE

AN3-41A

Purchased

No

110

Each

865.0000

8

8

AN3-41A

Bolt

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

20

122416

20

ST338a

802

123355

802

ST347

43

123355

43

DAS

27

9-89

DAS

06

9-89

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Parent Item: D206-642-311BL

***D206-642-311RI ***

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D2652

Manufactured No

110 Each

274.0000 16 16

D2652

Bushing

129992

DAS
08
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

45

31985

45

ST009

26

127633

26

ST012a

203

123711

32

124422

171

DAS
27
1-89

MS21042L3

Purchased No

110 Each

2,523.000 8 8

MS21042L3

Nut

131624

DAS
08
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

420

M130922

420

ST305

2100

M130799

5

M131264

1095

M131317

1000

ST307

3

123900

3

DAS
27
9-89

APR 1 6 2015

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Work Order ID: 129096

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (Ael Blue)

129096

D206-642-311BL

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

110

Each

1,481.000

8

8

NAS1149D0363J

Washer

**

131618

DAS
27
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

CA

673

m130799

673

FP001

144

m126319

144

GA

657

m128429

657

ST269

7

122378

7

DAS
27
9-89

DAS
27
9-89

AN5-10A

Purchased

No

110

Each

99.0000

4

4

AN5-10A

BOLT

**

131624

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

51

122800

51

ST338

48

M131305

48

AN5-11A

Purchased

No

110

Each

196.0000

4

4

AN5-11A

BOLT

**

DAS
27
9-89

DAS
27
9-89

APR 14 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

ST299A

196

M126105

196

4

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Work Order ID: 129096

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Parent Item: D206-642-311BL

***D206-642-311RI ***

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0563J

Purchased

No

110

Each

1,836.000

8

8

NAS1149D0563.J

Washer

8

DAS
27
9-89

DAS
03
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA	130	
m125807	130	
ST260a	400	
m130799	400	
ST269	306	
16527	4	
m128257	302	
ST271	1000	
m131026	1000	

AN4-6A

Purchased

No

110

Each

2,118.000

12

12

AN4-6A

BOLT

DAS
03
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

CA	43	
M128403	43	
ST325A	2067	
16067	2	
M126317	65	
M128634	100	
M130716	200	
M130851	100	
M131153	1600	
ST345	8	
M128403	8	

12

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Parent Item: D206-642-311BL

***D206-642-311BL ***

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

110

Each

4,685.000

25

25

DAS

28

DAS

9-89

27

9-89

NAS1149D0463J

WASHER

DAS
28
9-89

Location

Loc Qty

Loc Code

CA

397

M129682

397

GA

408

M129390

408

ST260a

1153

M129390

1153

ST269

2727

M129390

4

M130799

2723

28

MS21042L4

Purchased

No

110

Each

3,925.000

12

12

DAS

28

9-89

27

9-89

MS21042L4

Locknut

**

131803

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

704

m127813

704

ST260a

2646

m130799

1446

m131340

1200

ST305

533

426

426

m128300

8

m130922

99

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Work Order ID: 129096

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (Ael Blue)

129096

*D206-642-311BL *

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D3407-043

Manufactured No

110 Each

17.0000

1

1

D3407-043

Tow Ring

**

DAS

DAS 06

27 9-89

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

st530

11

120517

11

ST532

6

114527

6

BLUE

D3456-1

Manufactured No

110 Each

92.0000

1

1

D3456-1

Washer

**

DAS

06

9-89

DAS

27

9-89

128456

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST040

85

121045

85

D3457-1

Manufactured No

110 Each

52.0000

2

2

D3457-1

Washer

**

DAS

06

9-89

DAS

27

9-89

129758

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

10

32409

10

ST040

42

121777

18

127393

24

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Work Order ID: 129096

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Parent Item: D206-642-311BL

***D206-642-311BL ***

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

1,146.000

1

1

MS21043-4

Nut

131697

DAS

06

9-89

DAS

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

490

m128798

490

ST304

616

m128798

582

m128818

34

DAS

06

9-89

DAS

27

9-89

AN4C5A

Purchased

No

110

Each

66.0000

1

1

AN4C5A

Bolt

DAS

28

9-89

Location

Loc Qty

Loc Code

FP001

19

M128403

19

ST345

47

M130466

47

NAS1149C0463R

Purchased

No

110

Each

414.0000

1

1

NAS1149C0463R

Washer

DAS

06

9-89

DAS

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

FP001

100

m127306

100

ST271

314

m128401

314

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Work Order ID: 129096

129096

Parent Item: D206-642-311BL

***D206-642-311RI ***

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D3413-1

Manufactured No

110

Each

46.0000

1

1

D3413-1

O-Ring

DAS

28

9-89

DAS

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

FP001

1

112309

1

st530

45

110715

9

114489

4

121783

8

125157

12

127411

12

BLUE

D2712

Manufactured No

110

Each

473.0000

10

10

D2712

Set Screw

115/55

DAS DAS
27 27
9-89 9-89
APR 14 2015

Location

Loc Qty

Loc Code

FG

55

29962

55

ST009

168

121858

4

124450

164

ST012a

250

127910

250

DAS

28

9-89

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Work Order ID: 129096

129096

Parent Item: D206-642-311BL

***D206-642-311BL ***

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D2934

Manufactured No

110 Each

53.0000

2

2

DAS

27

DAS

66

9-89

D2934

Saddle Spacer

128870

DAS

28

9-89

Location

Loc Qty

Loc Code

FG

6

31929

6

ST025A

47

121765

25

123631

22

D2935

Manufactured No

110 Each

70.0000

2

2

D2935

Saddle Spacer

DAS

DAS

27

66

9-89

9-89

APR 14 2015

Location

Loc Qty

Loc Code

FG

6

31793

6

ST014

29

120514

29

ST025A

35

121970

35

DAS

28

9-89

4.5 206 L/L-1/L-3/L-4/407 LOW & HIGH GEAR SKIDTUBES

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -357	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-311	SKIDTUBE INSTALLATION, LH
		X								D206-642-312	SKIDTUBE INSTALLATION, RH
			X							D206-642-313	SKIDTUBE INSTALLATION, LH
				X						D206-642-314	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-341	SKIDTUBE
						X				D206-642-357	WEARSHOE KIT (REPLACES -347)
							X			D206-642-349	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-351	SKIDTUBE
1	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-5	SKIDTUBE ASSEMBLY
1								1		D4361-041	SKIDTUBE ASSEMBLY
2A					14			4		D2651-1	* PLUG ⁽¹⁾
2B					14			4		D2651-3	* O-RING ⁽¹⁾
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		MS27039-1-08	* SCREW ⁽¹⁾
5					2			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-10A (OR AN5-11A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D4956-11	WEARSHOE (REPLACES D3535-11 + D3536-11)
23A					1	1				D4956-23	WEARSHOE (REPLACES D3535-23 + D3536-23)
24A					1	1				D4956-35	WEARSHOE (REPLACES D3535-35 + D3536-35)
26A					54	54				MS27039C1-08	SCREW
26B					54	54				NAS1149C0332R	WASHER (OR AN960C10L)
26C					54					ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	GHW LUG (REPLACES D2659)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)

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Revision: Q
Date: 13.08.12